

YG-1 INDEXABLE MILLING

WHERE VALUE MEETS EXCELLENCE.

LNKU

TANGENTIAL Facemill
TRUE 90° Shoulder Milling

INTRODUCTORY OFFER

PURCHASE

10 LNKU13 Inserts per pocket *

RECEIVE

A corresponding **facemill**
included in this promotion **at no charge**

* The number of inserts must be matched by the number
of pockets on each facemill.

Valid through participating US distributors only.
Some restrictions may apply.



yg1usa.com

800.765.8665

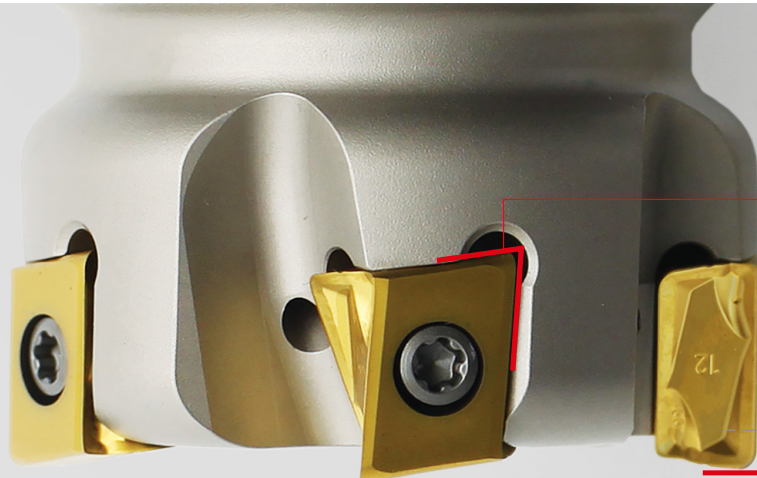
LNKU INDEXABLE MILLING / Tangential Facemill

TURNING

PARTING & GROOVING

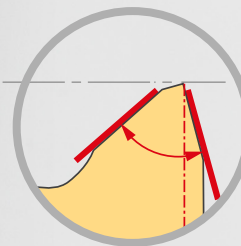
MILLING

DRILLING



- ▶ Higher clamping stability
wedge shaped pocket

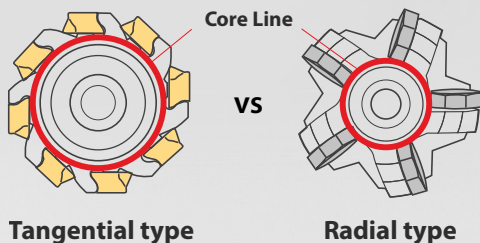
TRUE 90° SHOULDER



* **Tangential Facemill**

Enlarged core diameter
Higher productivity

- ▶ Reinforced cutting edge
Predictable, durable and stable machining



→ **LNKU** – Economical 4 Cutting Edges

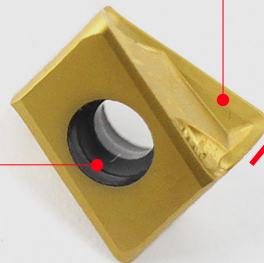
- ▶ Long length of cutting edge
High depth of cut

Curved cutting edge

Minimized mismatch
at step machining

- ▶ High positive rake face
Optimized chip formation
and minimized burr

- ▶ High helix cutting edge
Smooth cutting and low
cutting force



- ▶ Thicker insert
Ultra rigidity

- ▶ Wide wiper flat cutting edge
Excellent surface finish

- ▶ Tangential clamping system
Rigid clamping and stable machining

LNKU Insert & Cutter Introductory Offer

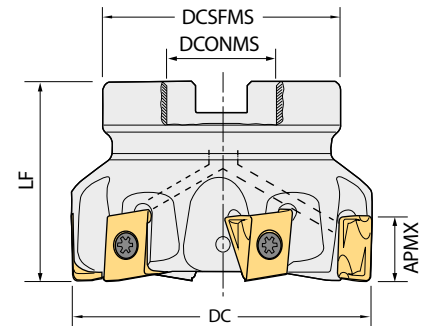
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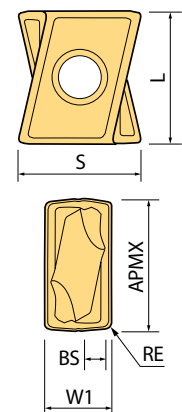


Unit : Imperial

MILLING CUTTER									QUANTITY OF INSERTS	
YG-1 EDP No.	DESCRIPTIONS	CICT	DC	DCSFMS	DCONMS	LF	APMX	COOLANT	Per Pocket	Per Facemill
17000891	F90-LNHU13R-D200Z4S075i	4	2	1.75	.75	1.575	.433	●	10	40
17000892	F90-LNHU13R-D200Z5S075i	5	2	1.75	.75	1.575	.433	●	10	50
17000893	F90-LNHU13R-D250Z7S075i	7	2.5	1.75	.75	1.969	.433	●	10	70
17000894	F90-LNHU13R-D300Z6S100i	6	3	2.19	1	1.969	.433	●	10	60
17000895	F90-LNHU13R-D300Z8S100i	8	3	2.19	1	1.969	.433	●	10	80
17000896	F90-LNHU13R-D400Z8S125i	8	4	2.88	1.25	1.969	.433	●	10	80
17000897	F90-LNHU13R-D400Z12S125i	12	4	2.88	1.25	1.969	.433	●	10	120
17000898	F90-LNHU13R-D500Z10S150i	10	5	3.81	1.5	2.48	.433	●	10	100
17000899	F90-LNHU13R-D600Z12S200i	12	6	4.882	2	2.48	.433	●	10	120
17000900	F90-LNHU13R-D600Z18S200i	18	6	4.882	2	2.48	.433	●	10	180

▼ LNKU13 Milling Insert (10pcs/Pack)

YG-1 EDP No.	DESCRIPTION	Unit : Imperial							Unit : Imperial	
		L	W1	S	APMX	RE	BS	AP	FEED (in/z)	
12000739	LNKU130608R - YG602	.520	.260	.480	.430	.032	.082	.020-.430	.002-.012	
12000740	LNKU130608R - YG612	.520	.260	.480	.430	.032	.082	.020-.430	.002-.012	
12000741	LNKU130608R - YG613	.520	.260	.480	.430	.032	.082	.020-.430	.002-.012	
12000742	LNKU130608R - YG5020	.520	.260	.480	.430	.032	.082	.020-.430	.002-.012	
12000763	LNKU130612R - YG602	.520	.260	.480	.430	.047	.068	.059-.430	.002-.012	
12000764	LNKU130612R - YG612	.520	.260	.480	.430	.047	.068	.059-.430	.002-.012	
12000765	LNKU130612R - YG613	.520	.260	.480	.430	.047	.068	.059-.430	.002-.012	
12000766	LNKU130612R - YG5020	.520	.260	.480	.430	.047	.068	.059-.430	.002-.012	



YG-1 ROTARY TOOLING

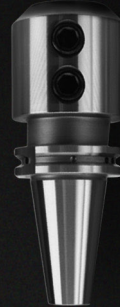
HYDRAULIC
CHUCK (Power E)



SHELL MILL
ARBOR



END MILL
HOLDER



SK SLIM
CHUCK



ER COLLET
CHUCK



SHRINK FIT
HOLDER



POWER MILLING
CHUCK



TAPPING ER
CHUCK



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