

ISCAR PROMOTIONS 2025

Valid until June 30th 2025

Imperial Version



Small 06 High Feed Square Inserts with 4 Positive Cutting Edges for Machining Diverse Materials

Deep cavity machining at high overhangs and high feed rates. Assures stable machining, no vibrations for fast metal removal.

YOU

MACHINING

INTELLIGENTLY?



1

Use Promo Code: T2400

Purchase

10 inserts per pocket - FFQ4 SOMT/W 06... of any assortment

Receive

Corresponding FFQ4 D...06 endmill cutter up to 1.25"

Free of Charge

SPECIAL OFFER

The image shown is for representational purposes.



Combined Functions for Drilling and Milling **In One Single Cutter** for Maximum Machining Efficiency

The new **QUICK-D-MILL** insert with 4 cutting edges. Two outer cutting edges for milling, 2 center cutting edges for drilling applications. Incorporates dovetail clamping and assures high process reliability.

YOU

MACHINING

INTELLIGENTLY?



1

Use Promo Code: **T2401**

Purchase

10 inserts per pocket MDR ANMU 07/09/12... same size

Receive

Corresponding MDR D...-AN07/AN09/AN12 endmill cutter up to 1.00"

Free of Charge

SPECIAL OFFER

The image shown is for representational purposes.



SUMO-CHAM Drill with a PICCO-CUT Connection for Small Diameter Drilling Solutions

Small 3xD holders with internal coolant channels. Suitable for small and Swiss Type machines.

YOU

MACHINING

INTELLIGENTLY?



1

Use Promo Code: **T2405**

Purchase

4 SUMO-CHAM inserts per pocket - ICP/HCP/FCP/ICM/QCP/ICN... any assortment from diameters of 0.157"-0.394"

Receive

Corresponding DCN...-PICCO body

Free of Charge

SPECIAL OFFER

2

Use Promo Code: **T2406**

Purchase

4 SUMO-CHAM inserts per pocket - ICP/HCP/FCP/ICM/QCP/ICN... of any assortment plus 1 corresponding drill body with a MULTI-MASTER connection

Receive

20% Additional Discount

on the inserts

Plus a

50% Additional Discount

on drill body



The image shown is for representational purposes.

Six Positive Cutting Edged Insert for Semi Finishing and Finishing Guarantees **Excellent Surface Quality**

Positive insert, easy soft cut, less cutting forces with low power consumption, reduces burrs on steel, stainless steel and titanium parts.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **T2409**

Purchase

20 D6NMG 16 (33...) in any assortment*

Receive

25% Additional discount

on inserts

* Applies to holders with insert size 1604.. (33..)



The image shown is for representational purposes.



External and Internal Threading

The **ISCAR** threading family includes 5 types of tools for the production of external threading and 4 types of tools for the production of internal threading.

SPECIAL OFFER

YOU

MACHINING

INTELLIGENTLY?



1

Use Promo Code: **T2421**

Purchase

10 threading laydown ER/EL/IR/IL 08/11/16/22 assorted inserts

Receive 25%

Additional Discount

on inserts

* All profiles

Or

2

Use Promo Code: **T2422**

Purchase

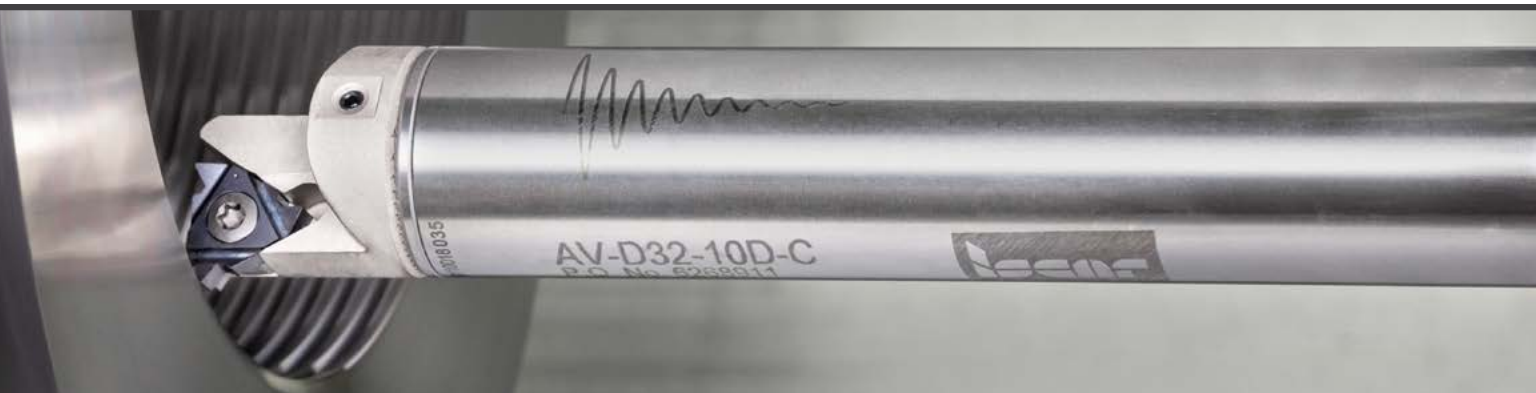
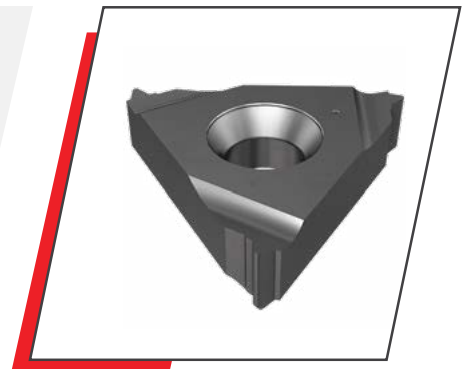
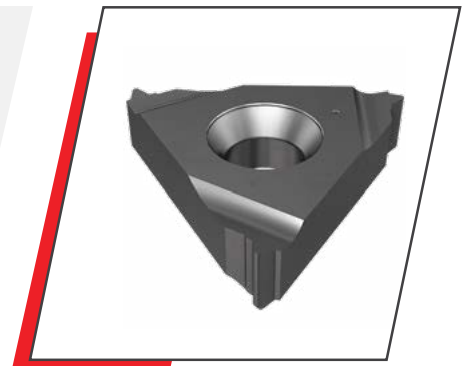
20 threading laydown ER/EL/IR/IL 08/11/16/22 assorted inserts

Receive 30%

Additional Discount

on inserts

* All profiles



High Productivity Drilling

Exchangeable drilling heads for DCN drills, for machining ISO P materials. The drill head is designed with a honed cutting edge, available in increments of 0.1mm.



1

Use Promo Code: **T2500**

Purchase

6 ICP/HCP/FCP/ICM/QCP/ICN/ICG/ICK/IHP/IHP-BD/IFHP-BD/HFP/IFP...
assorted exchangeable heads from Dia 0.157"-1.575"

Receive 50%

Additional Discount

on the corresponding DCN/DCN-BD/DCNS/DCNT/DCNM/DFN...
drill body*

* Up to 8XD (include beam drill inserts + bodies)



MULTIFUNCTION TOOLS

Valid until June 30th 2025

ISCAR MULTI-FUNCTION TOOLS

Multifunction drilling, boring, facing, external turning and internal grooving tools with indexable inserts.

**SPECIAL
OFFER**

YOU

MACHINING

INTELLIGENTLY?



1

Use Promo Code: **T2501**

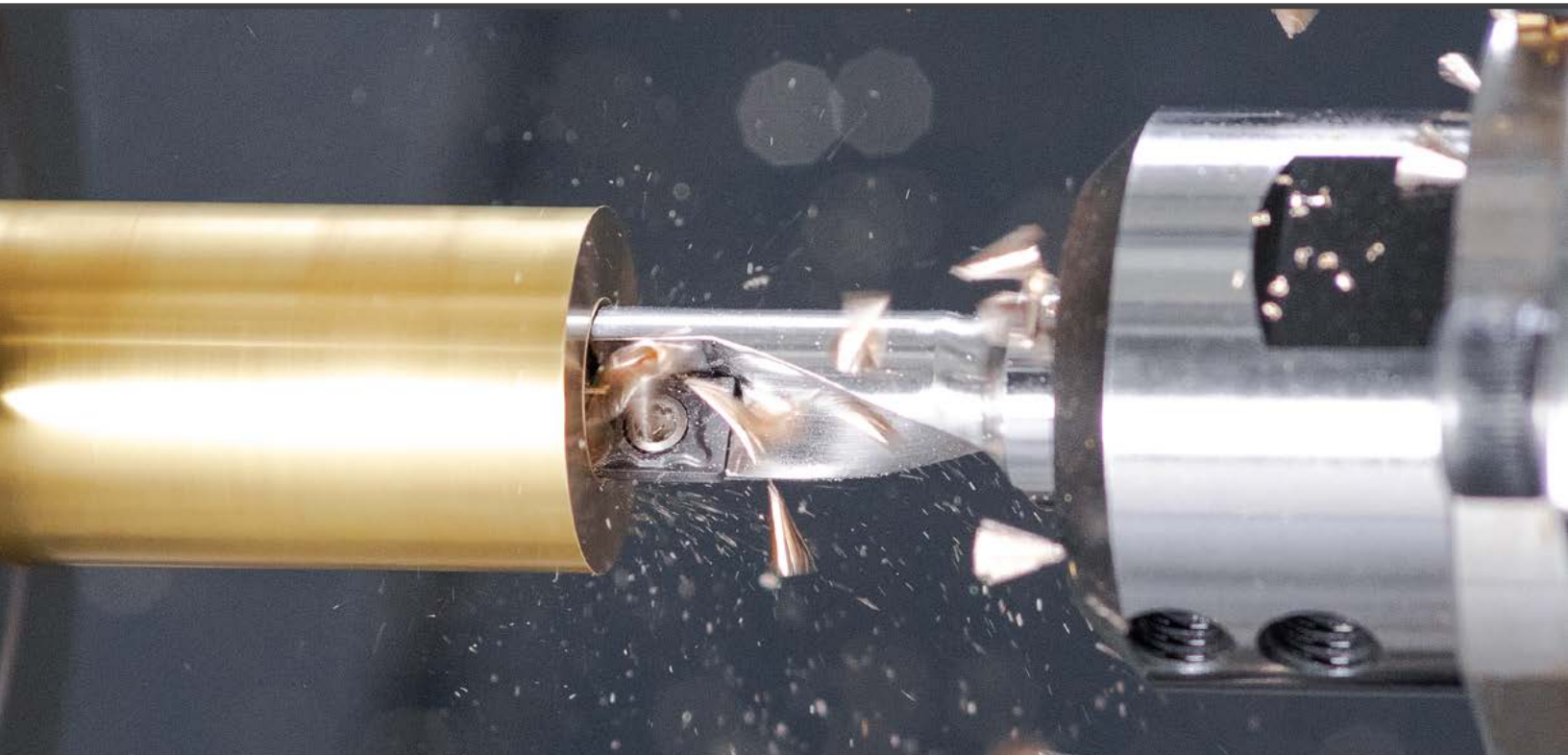
Purchase

30 XCMT... inserts - same size

Receive

Corresponding DRG-MF... drill body

at a 75% Additional Discount



MACHINING IN TELLIGENTLY

Innovative 4 Cutting Edge Insert for Internal Grooving and Turning

Unique double-sided insert can be mounted on right and left hand tools. Rigid clamping provides high repeatability and accuracy. Internal pinpointed coolant directed to the cutting edge.

YOU

MACHINING

INTELLIGENTLY?



1

Use Promo Code: **T2502**

Purchase

10 GQIN... inserts from same size widths 1-3mm

Receive 50%

Additional Discount

on the corresponding GQHINR/L... holder

2

Purchase

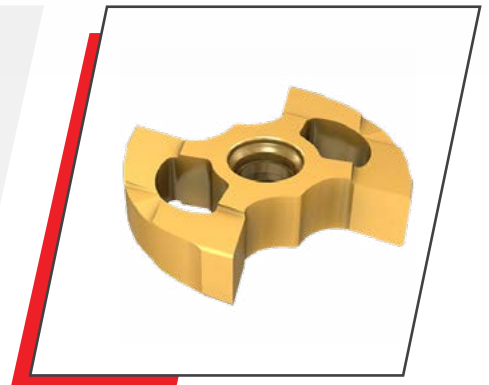
20 GQIN... inserts from same size widths 1-3mm

Receive

Corresponding GQHINR/L... holder

Free of Charge

**SPECIAL
OFFER**



High Precision Tangential Insert for Grooving and Parting Suitable for Swiss Type Machines

Stable mounting and safe machining with excellent repeatability.

YOU

MACHINING

INTELLIGENTLY?



1 Use Promo Code: T2503

Purchase

10 TGV... inserts from same size widths 0.3-2mm

Receive 50%

Additional Discount

on the corresponding TGVL/R... holder

2 Purchase

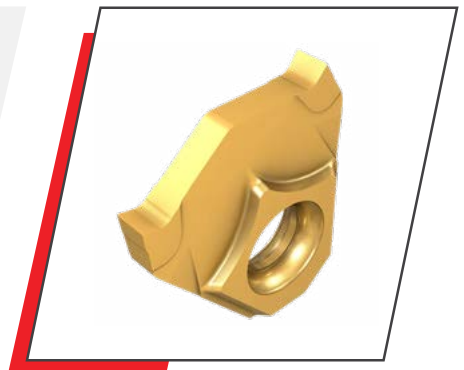
20 TGV... inserts from same size widths 0.3-2mm

Receive

on the corresponding TGVL/R... holder

Free of Charge

SPECIAL OFFER



New Generation Penta 24 Inserts & Tools for Grooving, Parting, and Light Turning

Intended for quick cutting-edge indexing and a safety lock clamping mechanism.

YOU

MACHINING

INTELLIGENTLY?

1 Use Promo Code: T2504

Purchase

10 PENTA 24... SL inserts - any assortment
Dia 24mm

Receive 50%

Additional Discount

on the corresponding PCHL/R...-QC body



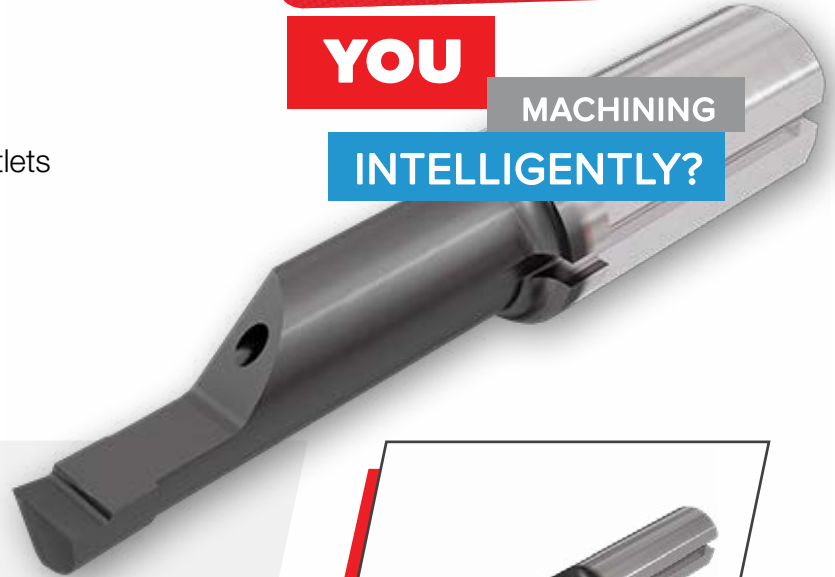
New Line of PICCO Inserts with Improved Cooling Supply

A new line of PICCO inserts with 2 coolant outlets for internal machining operations.

YOU

MACHINING

INTELLIGENTLY?



1

Use Promo Code: **T2505**

Purchase

5 PICJ... Inserts - same size

Receive 50%

Additional Discount

on the corresponding PICCO double side holder



2

Purchase

10 PICJ... Inserts - same size

Receive 50%

Additional Discount

on the corresponding PICCO ACE holder

SPECIAL OFFER



Double-Sided Insert with 4 Positive Cutting Edges

ISCAR offers new double-sided inserts with 4 unique cutting edges as an advantageous alternative to the conventional ISO standard positive inserts with 2 cutting edges.

YOU

MACHINING

INTELLIGENTLY?



1

Use Promo Code: **T2506**

Purchase

20 CXMU/CXGU 06 assorted inserts

Receive

Corresponding external holder

at a 70% Additional Discount



Or

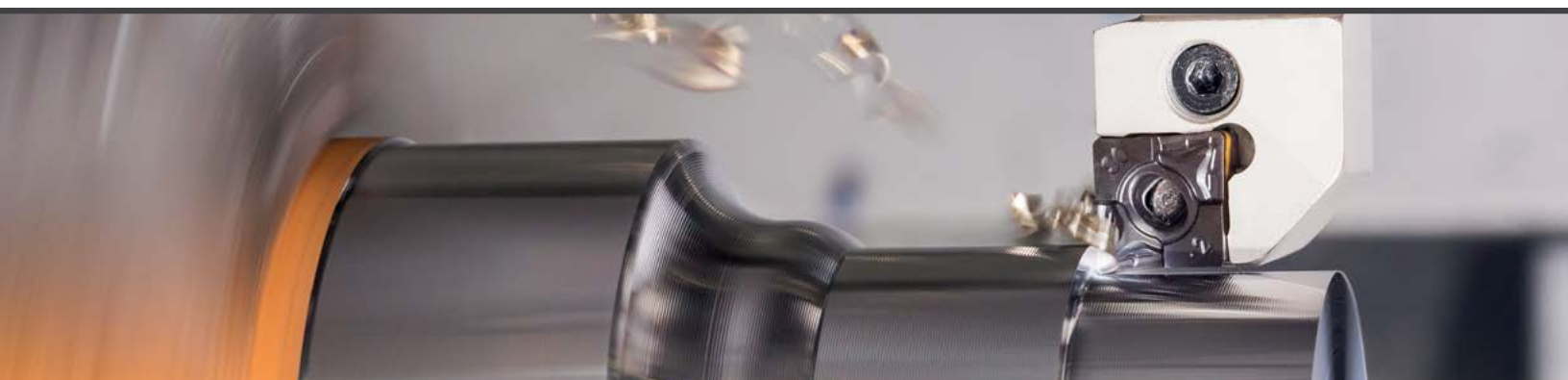
2

Purchase

20 CXMU/CXGU 06 assorted inserts

Receive 50% Additional Discount

On corresponding internal holder



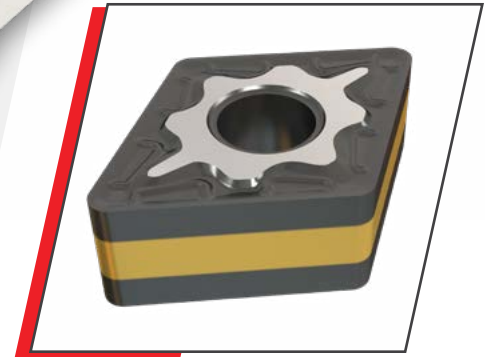
Multifunction line of Inserts and Toolholders for External Turning, Face Turning and Profiling Operations

NEOTURN inserts feature a unique angle of 70° which provides extra clearance compared to conventional CNMG 80° inserts with additional strong points compared to DNMG 55° inserts.

YOU

MACHINING

INTELLIGENTLY?



1

Use Promo Code: **T2507**

Purchase

20 XNMG 09.../12 assorted inserts

Receive

Corresponding holder DXJNL/R...-3/4...

at a 70% Additional Discount

* AVC holders are not included



3 Cutting Edge Insert with SAFE-T-LOCK for Multi Directional and High Productivity Turning

Highly versatile insert used in all turning directions. Saves time and provides productivity gains with back-turning.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **T2509**

Purchase

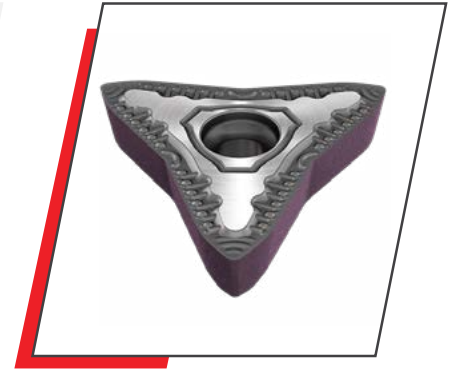
20 inserts - Q3-MCMT16
in any assortment

Receive

Corresponding Q3-SMXC...-5 holder*

at a 70% Additional Discount

* AVC and CAMFIX holders not included



The image shown is for representational purposes.



High Performance Solid Carbide Thread-Mills The New Alternative to Tapping Tools

Threading large diameters, short chips for easy machining of thin walls. Coolant-through the tool, ideal for blind-hole applications and improved chip evacuation.

YOU

MACHINING

INTELLIGENTLY?



1

Use Promo Code: **T2510**

Purchase

4 SC mill thread tools - any assortment

Receive 25%
Additional Discount

* All profiles



ISCAR PROMOTIONS 2025

Valid until June 30th 2025

